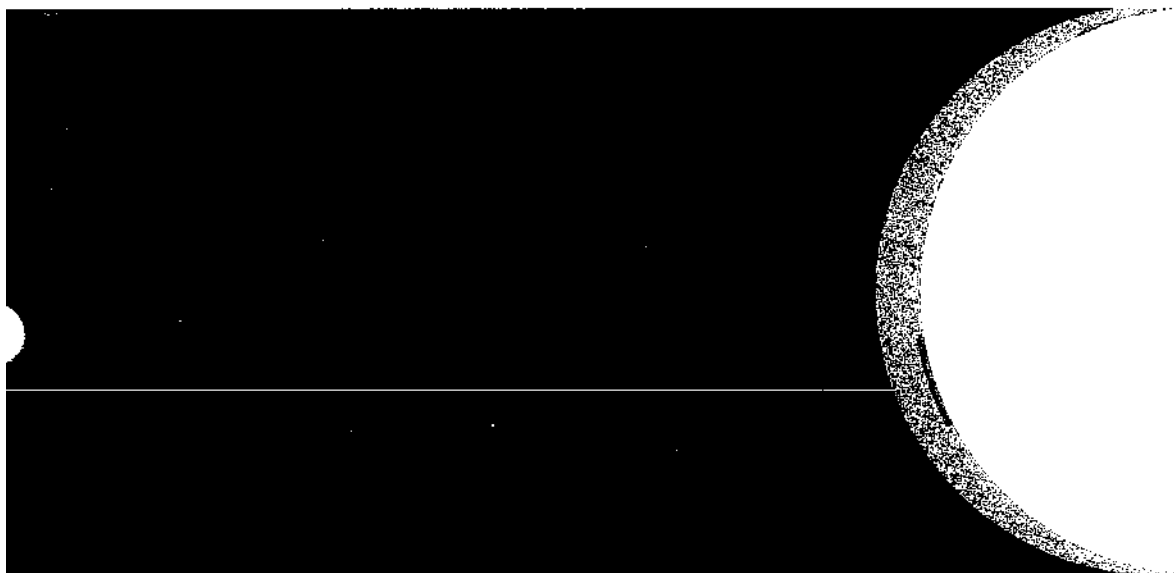


John Deere 444D, 544D and 644D Loader Repair



TECHNICAL MANUAL

TM-1341 (Oct-87)



LITHO IN U.S.A.

JOHN DEERE DEALERS

IMPORTANT: Please remove this page and route through your service department.

This is a complete revision for TM-1341, 444D/544D/644D Loader.

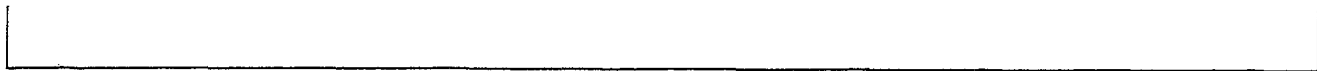
Binder and tabs from old manual may be saved and used with this bound manual.

The new pages are dated (Oct-87). Listed below is a brief explanation of "WHAT" was changed and "WHY" it was changed.

This manual was revised:

1. To include thrush washer in transmission case for first turbine drive gear.
2. To clarify assembly instruction for reverse range and low range clutch packs.
3. Slow idle for 644D has been increased to 900 ± 25 rpm.
4. To add direct acting relief valve for use in later units.

T64;1341 DCSR 061187



**Thanks very much for your reading,
Want to get more information,
Please click here, Then get the complete
manual**

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NOTE:

**If there is no response to click on the link above,
please download the PDF document first, and then
click on it.**

**Have any questions please write to me:
admin@servicemanualperfect.com**

444D, 544D, AND 644D LOADERS TECHNICAL MANUAL TM-1341 (Oct-87)

SECTION AND GROUP CONTENTS

SECTION I—GENERAL INFORMATION

- Group I—Introduction and Safety Information
- Group II—General Specifications
- Group III—Torque Values
- Group IV—Fuels and Lubrication
- Group V—Inspection Procedures

SECTION 01—WHEELS

- Group 0110—Powered Wheels and Fastenings

SECTION 02—AXLES AND SUSPENSION SYSTEMS

- Group 0200—Removal and Installation
- Group 0210—Differential or Bevel Drive
 - Differential and Differential Lock
- Group 0225—Input Drive Shafts and U-Joints
- Group 0250—Axle Shafts, Bearings and Reduction Gears
- Group 0260—Hydraulic System
 - Unloading Valve and Differential Lock Valve

SECTION 03—TRANSMISSION (INCLUDES TORQUE CONVERTER)

- Group 0300—Removal and Installation
- Group 0315—Controls Linkage
- Group 0325—Input Drive Shafts and U-Joints
- Group 0350—Gears, Shafts, Bearings and Power Shift Clutch
 - Transmission and Torque Converter

SECTION 03—TRANSMISSION (INCLUDES TORQUE CONVERTER—CONTINUED)

- Group 0360—Hydraulic System
 - Oil Pump, Control Valve, Oil Cooler, Oil Cooler Thermal Bypass Valve, Clutch Cut-Off Solenoid Valve

SECTION 04—ENGINE

- 5.4 L (329 Cu In.)—444D, 544D
- 5.9 L (359 Cu In.)—444D, 544D
- 6.8 L (414 Cu In.)—444D, 544D
- 7.6 L (466 Cu In.)—644D

NOTE: For repair on 5.9 L (359 cu. in.) engines, see CTM-4; 7.6 L (466 Cu. In.) engines, see CTM-1.

- Group 0400—Removal and Installation
 - Oil Pan
 - Fuel Injection Pump
 - Fuel Injection Lines and Nozzles
 - Turbocharger
 - Water Pump
 - Thermostats
 - Fuel Transfer Pump
 - Starting Motor

All information, illustrations and specifications contained in this technical manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.

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T64;1341 J6 041187

SECTION AND GROUP CONTENTS—Continued

SECTION 05—ENGINE AUXILIARY SYSTEMS

- Group 0505—Cold Weather Starting Aids
- Group 0510—Cooling Systems
- Group 0515—Speed Controls And Fuel Shut-Off Linkage
- Group 0520—Intake System
- Group 0530—External Exhaust System
- Group 0560—External Fuel Supply Systems

SECTION 06—TORQUE CONVERTER

- See Group 0350 For Torque Converter Repair

SECTION 07—DAMPENER DRIVE

- Group 0752—Elements

SECTION 09—STEERING SYSTEM

- Group 0930—Secondary Steering
- Group 0960—Hydraulic System
 - Steering Valve, Steering Column
 - Priority Valve, Steering Cylinder,
 - Crossover Relief Valve, Cushion Valve

SECTION 10—SERVICE BRAKES

- Group 1011—Active Elements
- Group 1015—Controls Linkage
- Group 1060—Hydraulic System
 - Brake Valve, Brake Accumulator,
 - Brake Pump, Brake System Filter,
 - Unloading Valve and Differential Lock Valve

SECTION 11—PARK BRAKE

- Group 1111—Active Elements
 - Brake Assembly
- Group 1115—Controls Linkage

SECTION 16—ELECTRICAL SYSTEMS

- Group 1671—Batteries, Support and Cables
- Group 1672—Alternator, Regulator and Charging System Wiring
- Group 1673—Lighting System
- Group 1674—Wiring Harness and Switches
- Group 1675—System Controls
 - Transmission Clutch Cut-Off,
 - Differential Lock, Boom
 - Height Kickout and Return-To-Dig Components
- Group 1676—Instruments and Indicators

SECTION 17—FRAME, CHASSIS, OR SUPPORTING STRUCTURE

- Group 1740—Frame Installation
- Group 1746—Frame Bottom Guards
- Group 1749—Chassis Weights
 - Side and Rear Weights

SECTION 18—OPERATOR'S STATION

- Group 1800—Removal and Installation
- Group 1810—Operator Enclosure
- Group 1821—Seat and Seat Belt
- Group 1830—Heating and Air Conditioning

SECTION 19—SHEET METAL AND STYLING

- Group 1921—Grille and Grille Housing

SECTION 20—SAFETY, CONVENIENCE AND MISCELLANEOUS

- Group 2004—Horn and Warning Devices

SECTION 31—LOADER

- Group 3102—Buckets
- Group 3115—Controls Linkage
- Group 3140—Frames
- Group 3160—Hydraulic System
 - Loader Control Valve, Hydraulic Pump, Boom, Bucket, Multi-Purpose Bucket, and Lumber Fork Cylinders,
 - Hydraulic Filter, Reservoir, Suction Screen, Pump Relief Valve

SECTION 99—DEALER FABRICATED TOOLS

T64:1341 J8 021187

INTRODUCTION

This manual is part of a total service support program.

FOS Manuals—reference

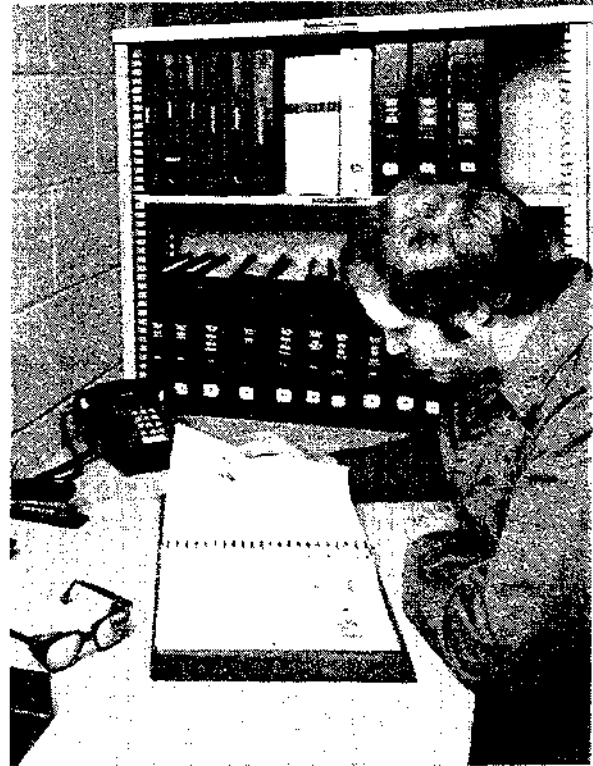
Technical Manuals—machine service

Component Manuals—component service

Fundamentals of Service (FOS) Manuals cover basic theory of operation, fundamentals of troubleshooting, general maintenance, and basic types of failures and their causes. FOS Manuals are for training new personnel and for reference by experienced technicians.

Technical Manuals are concise service guides for specific machines. Technical manuals are on-the-job guides containing only the vital information needed by an experienced service technician.

Component Technical Manuals are concise service guides for specific components. Component technical manuals are written as stand alone manuals covering multiple machine applications.



AB5/RW5559 053;INTRO2 030785

FEATURES OF THIS TECHNICAL MANUAL

John Deere ILLUSTRATION format emphasizing illustrations and concise instructions in easy-to-use modules.

Emphasis on diagnosis, analysis, and testing so you can understand the problem and correct it.

Diagnostic information presented with the most logical and easiest to isolate problems first to help you identify the majority of routine failures quickly.

Step-by-step instructions for teardown and assembly.

Summary listing at the beginning of each group of all applicable specifications, wear tolerances, torque values, essential tools, and materials needed to do the job.

An emphasis throughout on safety—so you do the job right without getting hurt.

This technical manual was planned and written for you—an experienced service technician. Keep it in a permanent binder in the shop where it is handy. Refer to it when you need to know correct service procedures or specifications.



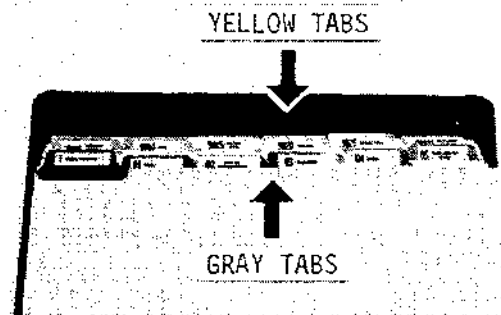
AB6/RW5560 053;INTRO3 071085

USING TABS

To fully utilize this technical manual, you must understand how it is organized.

Only two tab colors are used—gray and yellow. Each color represents a different type of information.

Spend a minute reading this now and save many minutes of searching later.



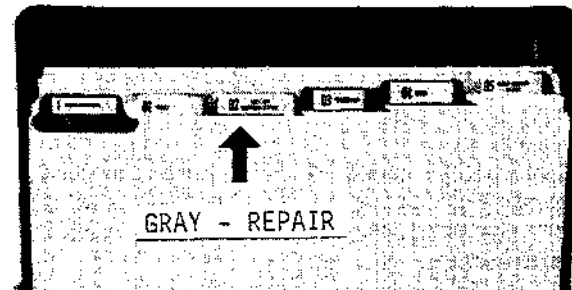
018:T5933A8 T82:FLPD J 260785

GRAY TAB SECTIONS

The gray tab sections are repair sections that tell how to repair the components of the various systems.

Repair of a component includes:

- Removal from machine (when necessary)
- Disassembly
- Inspection
- Replacement of parts
- Assembly
- Adjustment
- Installation on machine (when necessary)



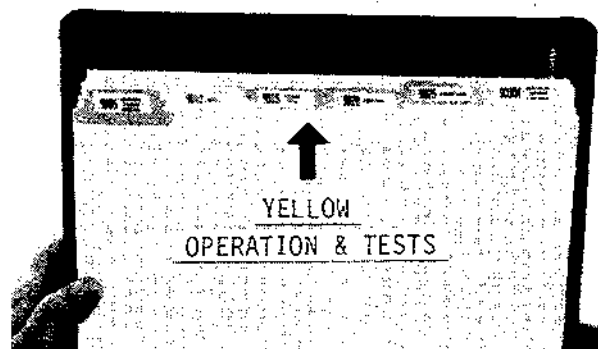
The numbers used for the repair (gray tab) sections are part of an overall service publication numbering system. The numbers identify the same sections in the parts catalog, flat rate manual, service information bulletins, and service training courses.

018:T5933AC T82:FLPD J 260785

YELLOW TAB SECTIONS

Each yellow tab section contains information on:

Groups	
05	Theory of Operation
10	System Operational Checks
15	System Diagnostic Information
20	Adjustments
25	Tests



018:T5933AD T82:FLPD K 260785

THREE-STEP PROCEDURE

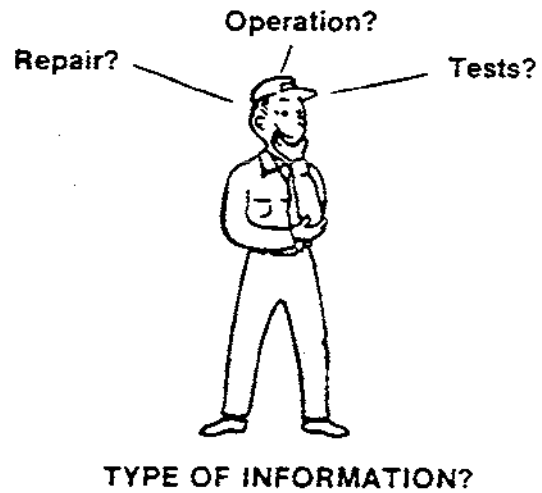
Use the following three-step procedure to locate the desired information.

1. Determine the type of information you need. Is it repair, operation, or tests?

2. Go to the appropriate section tab:

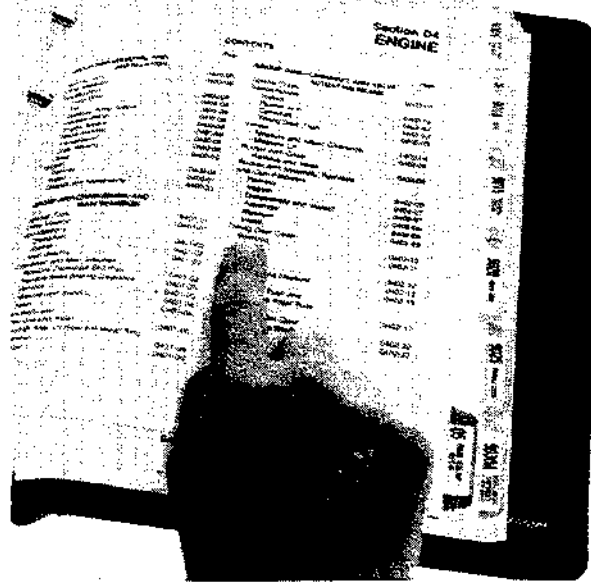
Gray for Repair

Yellow for Operation or Tests



018:T5940AT T82:FLPD L 260785

3. Use the table of contents on the first page of the section to locate the information.



018:T5933AF T82:FLPD M 260785

RECOGNIZE SAFETY INFORMATION

This is the safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.



AB6/T81389 053;ALERT 071085

UNDERSTAND SIGNAL WORDS

A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

Safety signs with signal word DANGER or WARNING are typically near specific hazards.

General precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.

⚠ DANGER

⚠ WARNING

⚠ CAUTION

AB6/TS187 053;SIGNAL 071085

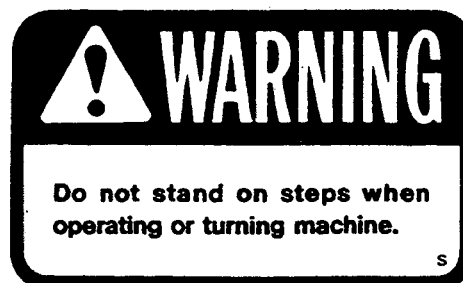
FOLLOW SAFETY INSTRUCTIONS

Carefully read all safety messages in this manual and on your machine safety signs. Follow recommended precautions and safe operating practices.

Keep safety signs in good condition. Replace missing or damaged safety signs.



AB6/TS188 053;SIGNS 071085



Above top step

018/T60848F T82;FLSA X 280685



CAUTION

1. Operate machine only from operator's seat.
2. Before leaving operator's seat:
 - Lower bucket to ground.
 - Lock transmission selector in neutral.
 - Set parking brake.
 - Turn off engine.
3. Read Operator's Manual for safe machine operation.

Center of loader frame, facing operator

018;T6126AR T82;FLSA T 280685



WARNING

1. Do not stand on or near steps in area between tires when engine is running. No clearance for persons in this area when machine is turned. Machine can be turned even when engine is stopped.
2. Make sure everyone is clear of machine before starting engine or moving steering wheel because machine moves as pictured.



3. Attach locking bar between front and rear frames before
 - a. performing service work near center of machine, or
 - b. lifting machine or transporting on another vehicle.
4. Before operating, be sure locking bar is disconnected and properly pinned to retaining plates.

S

Equipment frame hinge vertical member on both sides of the machine

018;T6084BD T82;FLSA W 280685



WARNING

Avoid injury from escaping fluid. Contents of this accumulator are under pressure.

1. Refer to proper Machine Model Technical Manual for disassembly or charging instructions and equipment required.
2. Charge with DRY NITROGEN only.

S

Maximum Working Pressure
22060 kPa (3200 PSI)

Centered on accumulator

018;T6084AY T82;FLSA V 280685



WARNING


AVOID POSSIBLE INJURY OR DEATH FROM A MACHINE RUNAWAY.

1. Do not start engine by shorting across starter terminals. Machine will start in gear and move if normal starting circuitry is bypassed.
2. Start engine only from operator's seat with transmission in neutral or park. NEVER start engine while standing on ground.

S

Right front side shield opening

018;T6084AZ T82;FLSA U 300585



WARNING

To maintain unimpaired operator protection and manufacturer's ROPS certification:

- Damaged ROPS structures must be replaced, not repaired or revised.
- Any alteration to the ROPS must be approved by the manufacturer.

**ROLL-OVER PROTECTIVE STRUCTURE
CERTIFICATION**

Performance certified at date of manufacture to:
OSHA: 1926.1001
SAE: J231, J231 APR80, J231 JAN81, J394,
J394a, J1040, J1040a, J1040b, J1040c
ISO: 3449, 3471


Maximum Machine Weight: 41 000 (18 600 kg)

John Deere 4 WD Loader Models.
444D, 544D, 644D

Deere & Company
Moline, Illinois

*Located on right upper vertical member
in front of rear ROPS post*

018;T6134AB T82;FLSA Z 070685



CAUTION

**MACHINE EQUIPPED
WITH SECONDARY
STEERING SYSTEM**

Stop machine immediately if
light or buzzer warns of low
steering pressure.

Secondary steering system
only functions with key
switch on.

Test secondary system
periodically. See Operator's
Manual.

If equipped—right front ROPS post, facing operator

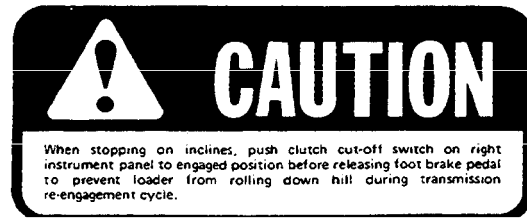
018;T6126AQ T82;FLSA S 270685

Introduction and Safety



Right front ROPS post, facing operator

018;T6001BE T82;FLSA R 290585



*If equipped—Inside operator's station above
left front ROPS post*

018;T6084BE T82;FLSA Y 300585

AVOID FIRE HAZARDS

Keep a fully charged fire extinguisher in a handy location.

Never use an open flame around the machine or to check fuel, battery electrolyte, or coolant levels.

Internal corrosion inhibitor is a volatile compound. All openings must be sealed and taped after preserving. Keep container closed when not in use.

Inspect and replace any damaged electrical wiring.



018;T6080AG T82;FLSA C 010485

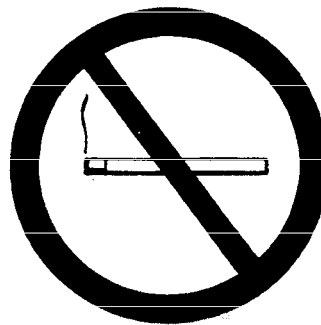
REFUEL SAFELY

Do not smoke while refueling or handling highly flammable material.

Shut off the engine when refueling.

Use care in refueling if the engine is hot.

Do not use open pans of gasoline or diesel fuel for cleaning parts. Use good commercial, nonflammable solvents.



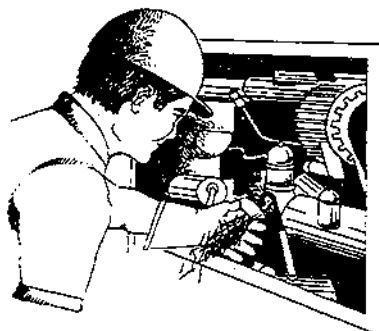
018;T6130BP T82;FLSA F 010485

CLEAN TRASH FROM MACHINE

Wait until engine has cooled before removing trash from areas such as engine, radiator, batteries, hydraulic lines, fuel tank, and operator's station.

Temperature in engine compartment may go up immediately after engine is stopped. **BE ON GUARD FOR FIRES DURING THIS PERIOD.**

Open side shields to cool the engine faster.



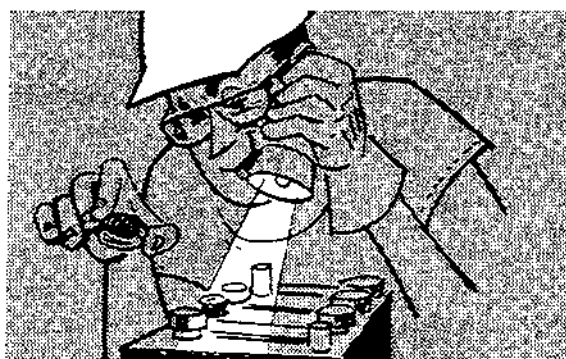
018;T86512 T82;FLSA D 010485

PREVENT BATTERY EXPLOSIONS

Battery gas can explode. Keep sparks and flames away from batteries. Use a flashlight to check battery electrolyte level.

Never check battery charge by placing a metal object across the posts. Use a voltmeter or hydrometer.

Always remove grounded (-) battery clamp first and replace it last.



AB6;TS181 053;EXPLD 180485

AVOID ACID BURNS

Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.

Avoid the hazard by:

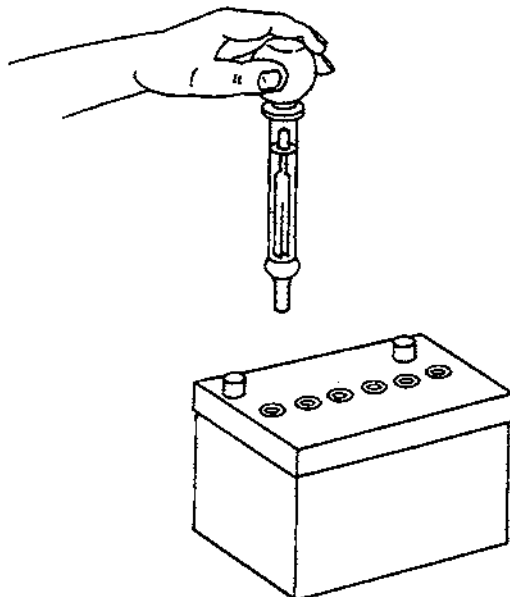
1. Filling batteries in a well-ventilated area.
2. Wearing eye protection and rubber gloves.
3. Avoiding breathing fumes when electrolyte is added.
4. Avoiding spilling or dripping electrolyte.

If you spill acid on yourself:

1. Flush your skin with water.
2. Apply baking soda or lime to help neutralize the acid.
3. Flush your eyes with water for 10-15 minutes. Get medical attention immediately.

If acid is swallowed:

1. Drink large amounts of water or milk.
2. Then drink milk of magnesia, beaten eggs, or vegetable oil.
3. Get medical attention immediately.



AB6;TS182 053;ACID 180485

HANDLE STARTING FLUID SAFELY

Starting fluid is highly flammable. DO NOT incinerate or puncture a starting fluid container. Store starting fluid containers away from high temperature areas.



018;T6089AU T82;FLSA G 010485

WEAR PROTECTIVE CLOTHING

Wear fairly tight clothing . . . and safety equipment.

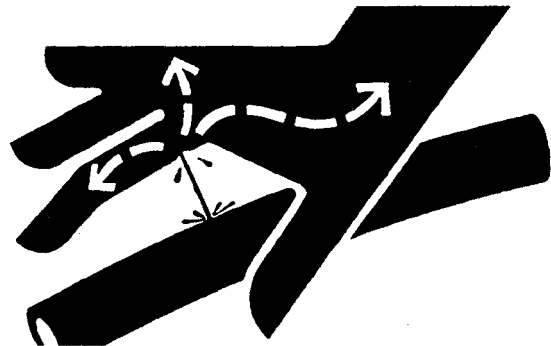


018;T85056 T82;FLSA AA 130685

AVOID HIGH-PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury. Relieve pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure. Keep hands and body away from pinholes and nozzles which eject fluids under high pressure. Use a piece of cardboard to search for leaks.

If ANY fluid is injected into the skin, it must be surgically removed within a few hours by a doctor familiar with this type injury or gangrene may result.

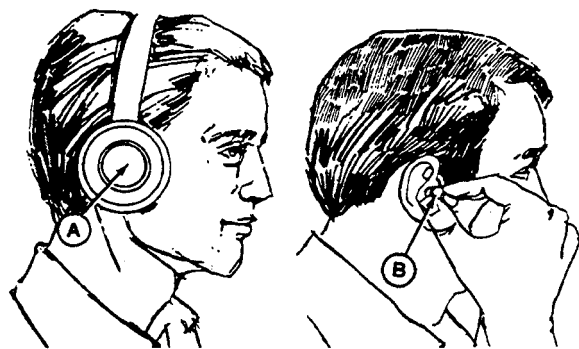


AB6;X9811 053;FLUID 010586

PROTECT AGAINST NOISE

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs (A) or earplugs (B) to protect against objectionable uncomfortable loud noises.



AB6;X7662 053;NOISE 150584

UNDERSTAND MACHINE OPERATION, SERVICE

Allow only qualified people to operate and service the machine.

Learn the location and purpose of all controls, instruments, indicators, and labels.

Be sure you understand a service procedure before you work on the machine.

Unauthorized modifications to the machine may impair the function and/or safety and affect machine life.

ALWAYS USE TWO PEOPLE when making checks with the engine running—the operator at the controls, able to see the person doing the checking.

Keep hands away from moving parts.



018;T6073AO T82;FLSA H 010485

PREVENT MACHINE RUNAWAY

Avoid possible injury or death from machine runaway.

Do not start engine by shorting across starter terminals. Machine will start in gear and will move if normal circuitry is bypassed.

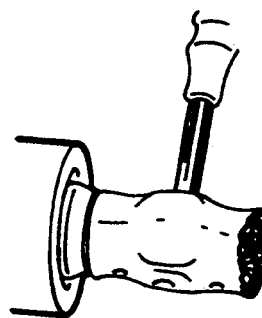
Never start engine while standing on ground. Start engine only from operator's seat, with gear shift lever in neutral, neutral lock latch in place, and park brake applied.



AB6;TS177 T82;FLSA I 010485

PROTECT AGAINST FLYING DEBRIS

When you drive connecting pins in or out, guard against injury from flying pieces of metal or debris; wear goggles or safety glasses.



018;T6073AP T82;FLSA AB 130685

SUPPORT RAISED EQUIPMENT

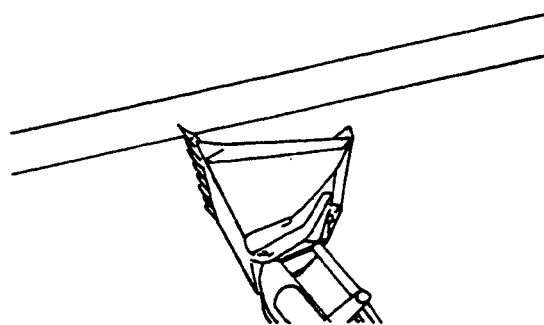
Raised equipment must be supported before working under it.

If a support is not available, lower equipment to the ground.

T82;FLSA O 010485

AVOID POWER LINES

Keep away from power lines. Serious injury or death may result. Never move any part of the machine or load closer to power line than 10 ft (3 m) plus twice the line insulator length.



018;T6133AK T82;FLSA Q 100685

OBSERVE SERVICE PRECAUTIONS

Keep ALL equipment free of dirt and oil.

Clean oil, grease, mud, ice or snow from the operator's station, steps and hand rails.

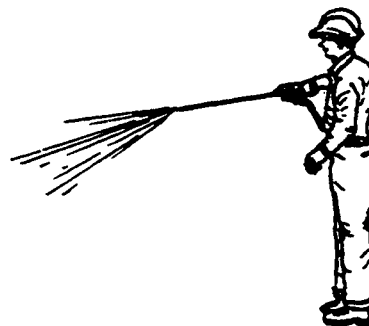
DO NOT remove the radiator cap unless the engine is cool. Then loosen the cap slowly to the stop. Release all pressure before you remove the cap.

Check the exhaust system regularly for leaks.

Release hydraulic pressure before you work on the hydraulic system.

Disconnect negative (—) battery cable.

When you check hydraulic pressure, be sure to use the correct test gauge.

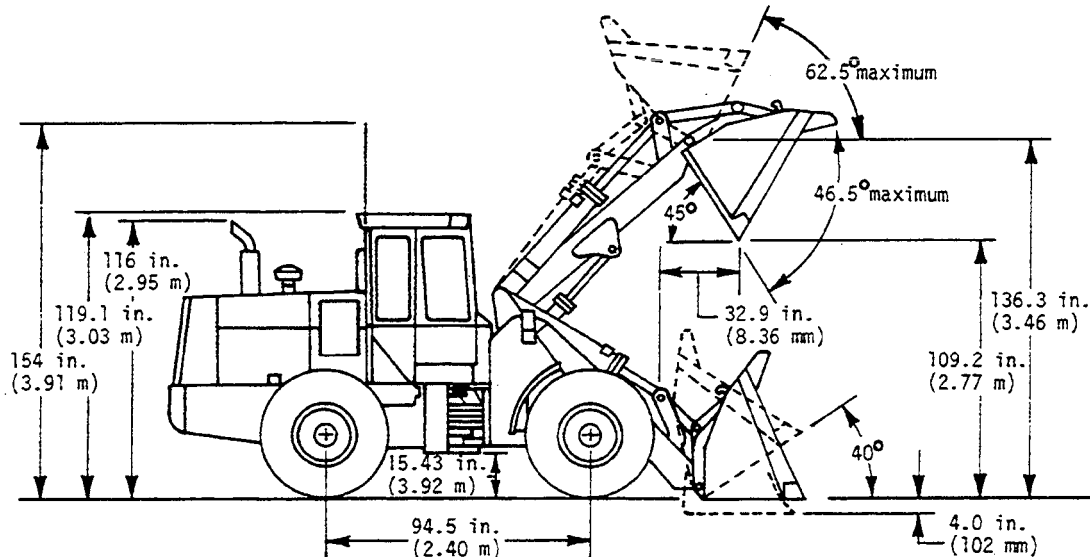


018;T5813AM T82;FLPD P 130886

Group II

GENERAL SPECIFICATIONS

444D LOADER



Engine:

John Deere 6-cylinder turbocharger diesel	90 SAE hp (67 kw)
Bore and stroke	
Pin (—511476)	4.02 x 4.33 in. (102 x 110 mm)
Pin (511477—)	4.19 x 4.33 in. (106 x 110 mm)
Piston displacement	
Pin (—511476)	3.29 cu. in. (5.392 L)
Pin (511477—)	3.59 cu. in. (5.833 L)
Lubrication	Pressure system with full-flow filter
Cooling	Pressurized with thermostat and controlled bypass
Fan	Blower
Dual-stage air cleaner with restriction indicator	Dry
Electrical system	12-volt with alternator
Batteries (one 12-volt)	
Cold cranking capacity at 0°F (−18°C)	625 amps
Reserve capacity	170 min. ea.
Alternator: standard	42 amps
optional with cab	90 amps

Differentials:

Front and rear	Standard
Front hydraulic differential lock with capture circuit	Optional
Front No Spin	Optional

Drive Axles:

- Inboard-mounted planetary gears to each wheel.
- Front axle fixed.
- Rear axle oscillates 22° total (15.6 in (396 mm) vertical travel at center of tire).

018;T6140AC 05T:115 C72 140886